

Technical Data Sheet

**Hifax TYS1148PC RXF BLACK**



Polypropylene Compounds

**Product Description**

Hifax TYS1148PC RXF BLACK very high melt flow, medium low flexural modulus, thermoplastic elastomeric olefin (TEO) resin is typically used for automotive exterior applications that require thermal stability over a broad temperature range that needs excellent flexibility, and weatherability.

|                          |   |
|--------------------------|---|
| <b>Application</b>       | Automotive Parts; Exterior Automotive Applications                |
| <b>Market</b>            | Automotive  |
| <b>Processing Method</b> | Injection Molding   |
| <b>Attribute</b>         | Good Flexibility; Good Thermal Stability; Good Weather Resistance |

| Typical Properties  | Nominal Value | Units             | Test Method   |
|---|---------------|-------------------|---------------|
| <b>Physical</b>   |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                              | 45            | g/10 min          | ISO 1133-1    |
| Density   | 0.90          | g/cm <sup>3</sup> | ISO 1183-1    |
| <b>Mechanical</b>   |               |                   |               |
| Flexural Modulus, (23 °C)                                     | 310           | MPa               | ISO 178       |
| Tensile Stress at Yield, (23 °C, 50 mm/min)                   | 10            | MPa               | ISO 527-1, -2 |
| <b>Impact</b>   |               |                   |               |
| Multi-axial Impact Strength, (-30 °C, 2.2 m/s, 3.2 mm plaque) | 20            | J                 | ASTM D3763    |
| <b>Additional Information</b>                                 |               |                   |               |
| Mold Shrinkage  |               |                   | ISO 294-4     |
| Please contact LyondellBasell for shrinkage recommendations.  |               |                   |               |